



EGC60 EXPERT PLASTIC BUMPER REPAIR FILLER

EGC60



DRIVING SURFACE PERFECTION

Version: 7.0 Date of issue: 01/01/2008 Revision date: 15/10/2019 Supersedes: 01/01/2008

TECHNICAL DATASHEET

Skip the expensive gun, cartridge, and tip. Fix a variety of flexible repairs, like road rash and hole throughs, with EGC60 Expert Plastic Bumper Repair Filler. Specially designed for optimum performance on rigid and flexible plastics yet versatile enough to use on a variety of substrates.

- Solvent proof in 15-20 minutes.
- Feather edges perfectly into bumpers.
- Dries very flexible - ideal for repairing bumpers.
- Can be used with mesh for hole through and tab repairs.
- Fast drying and non-shrinking.
- Very easy sanding.

Typical Use

Ideal for scuffs and scratches on plastic parts requiring optimum adhesion and full flexibility.



Application Guide

Tools Required



Onion Board Mixing Palette (UP0737), Bodyfiller Applicator (UP0738), U-POL System 20 Degreaser (UP2002, UP2012, UP2022), MAXIMUM Painters Overalls, MAXIMUM Premium Masks, MAXIMUM Abrasives, GUIDE #7 Guide Coat Aerosol.

Surface Preparation



	Degreaser	Abrasion
PP	UP2002 Water-Based Degreaser	P120
EPDM	UP2002 Water-Based Degreaser	P120
EPDM/PP	UP2002 Water-Based Degreaser	P120
TPO	UP2002 Water-Based Degreaser	P120
ABS	UP2002 Water-Based Degreaser	P120

EGC60 EXPERT PLASTIC BUMPER REPAIR FILLER is multifunctional and has superb adhesion to all the substrates above.

For best results, good preparation is essential.

Clean and degrease removing dirt, oil, grease and wax with a cleaning solution, like U-POL SYSTEM 20 Solvent Based Degreaser (UP2012, UP2022) or Water Based Degreaser (UP2002) (please check local VOC regulations).

Abrade with grit paper as stated above for each respective substrate.

Re-clean, dry and degrease the abraded substrate ready for application.

Application



	50°F	70°F	85°F
Mixing ratio (BPO Hardener):	3%	2%	1%
Gel Time:	5 - 6 minutes	4 - 6 minutes	4 - 5 minutes
Sandable after:	30 minutes	30 minutes	30 minutes
Maximum Fill Depth	1 - 2 mm		

Mix thoroughly on an Onion Board Mixing Palette.
Follow mix ratio carefully. Do not under or over catalyze.
Apply with a pressing action to reduce air entrapment.
Not recommended for applications below 40°F

Sanding



Initial Sanding	P120 - P180
Final Sanding	P180 - P240

U-POL recommends using GUIDE #7 Guide Coat Aerosol during the sanding process to identify the high and low spots.

Over-Painting



U-POL recommends an EGC Primer to achieve the perfect surface for the color of your choice.

Technical information

U-POL US, Inc.
108 Commerce Way
Stockertown, PA 18083
WWW.U-POL.COM

US Sales
T: (610) 746 7081
F: (610) 743 8654
sales-us@u-pol.com

International
T: +44 (0)20 8492 5900
F: +44 (0)20 8150 5605
sales@u-pol.com

Technical
T: +44 (0)1933 230 310
F: +44 (0)1933 425 797
technicalsupport@u-pol.com



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Physical properties



Appearance

Paste.

Color

Black

Specific gravity / density

≈ 1.91 (1.89 - 1.93) g/cm³

VOC Information



As Packaged Regulatory VOC

216 g/l (1.8 lb/gal)

As Packaged Actual VOC

216 g/l (1.8 lb/gal)

As Applied Regulatory VOC

45 g/l (0.38 lb/gal)

As Applied Actual VOC

45 g/l (0.38 lb/gal)

Percent Solids

88.93 wt%

Volatiles

11.1 wt%

Water Content

0 wt%

Exempt Compounds by weight

0 wt%

Exempt Compounds by volume

0 vol %

% HAPS

23.36 wt%

Shelf Life & Storage



Order Code

EGC60

Format

670ml Tin

Shelf Life

4 years

Batch Coding System

C

- A Date of manufacture, unique 5-digit batch code and expiry date printed on base of tin.
- B Date of manufacture and/or 5-digit batch code printed on base of tin/adhesive label/adhesive label on kit box. e.g. 93822 = 2019, week 38, batch 22
- C Date of manufacture and unique 5-digit batch code and printed on base of tin/adhesive label.
- D Date of manufacture and unique 5-digit batch code printed on cartridge.
- E Date of manufacture and unique 7-digit code printed on lid.
- F Date of manufacture and unique 6-digit batch number printed on packaging.
- G Date of manufacture and unique 4-digit batch code and printed on base of tin.
- H Date of manufacture and batch number incorporated into 8-digit code e.g. 18071234 = (18) 2018, (07) July, batch number1234
- I Date of manufacture printed on tin.
- J Date and time of manufacture printed on neck of aerosol.
- K Date of manufacture and weight of sachet embossed on seal. e.g. 40G 110717
- L Unique 5-digit batch code printed on packaging/adhesive label/embossed on seal. For the date of manufacture, please quote this code to technicalsupport@u-pol.com.
- M Unique 5-digit batch number followed by weight printed on tube. e.g. 17149GR78 = batch number 17149GR, weight 78 g. For the date of manufacture, please quote this code to technicalsupport@u-pol.com.
- N Date of filling and unique 7 digit batch code stamped on adhesive label.
- O LOT number ending in a unique 5-digit code printed on sachet. For the date of manufacture, please quote this code to technicalsupport@u-pol.com.
- P Date of aerosol manufacture and 5-digit aerosol base batch code printed on base of tin. e.g. 93822 = 2019, week 38, batch 22
- Q Date of aerosol manufacture and unique 5-8 digit batch code printed on base of tin.

Recommended storage temperature 40 °F - 75 °F

Store locked up. Store in a well-ventilated place. Keep cool. Keep only in original container.

IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.

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