



DRIVING SURFACE PERFECTION™

DOL/1 - BAGDOL/1 DOLPHIN Glaze



DESCRIPTION

A premium lightweight, finishing glaze designed to eliminate pinholes and surface imperfections prior to painting. Its self-levelling formulation gives a smooth, ultra fine finish which requires minimal sanding. The bag makes it easy to dispense all of the product. U-POL and DOLPHIN® are registered trademarks of U-POL Ltd, an Axalta Coating Systems company© 2024. Approved as part of the Axalta standard repair process.

FEATURES

- Self-levelling
- Exceptionally smooth and ultra fine
- Effortless sanding
- Pinhole resistant
- Excellent adhesion
- Available in a 440 ml Bag
- Colour: Pale Green

TECHNICAL DATA SHEET

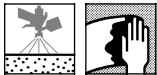
DOL/1 - BAGDOL/1

DOLPHIN Glaze

Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare Steel - cleaned with solvent based degreaser and sanded with P80 grit. Re-clean the abraded substrate before application.
Galvanised Steel - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.
Aluminium / Old or Original paintwork - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.
Fibre Glass / GRP / SMC - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.
Existing bodyfiller - cleaned with solvent based degreaser and sanded with P80-P180 grit. Re-clean the abraded substrate before application.



	10°C	20°C	30°C
	Weight	Weight	Weight
Dolphin Glaze	100	100	100
BPO Hardener	3	2	1

Mix thoroughly on an Onion Board mixing palette.
Maximum Fill Depth 1 - 2 mm
Infra-Red Bake: Apply the lamp between 50 and 80 cm, 80°C 5 minutes



Pot life at 10°C: 6 min - 7 min
Pot life at 20°C: 4 min - 6 min
Pot life at 30°C: 4 min - 5 min



Apply smooth film immediately after mixing, avoiding air entrapment.



Sanding	
10 °C	20 min
20 °C	15 min - 20 min
30 °C	15 min



Initial sanding P180
Final Sanding P180 - P240

VOC compliant

2004/42/IB/b(250) 100: The EU limit value for this product (product category: b) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 100 g/l.

TECHNICAL DATA SHEET

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DOLPHIN Glaze

Products

	DOLPHIN Glaze
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Waste treatment	Dispose of contents / container to approved disposal companies or municipal collection points. Do not empty into drains.
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Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +5°C.
- Recommended storage temperature at 5°C to 25°C.
- Surplus ready for use material should not be returned to original can.
- Store in a well-ventilated place.
- Application of a solvent based primer is recommended to achieve the perfect surface for the colour of your choice.
- For additional technical assistance, please contact the U-POL Technical Department at upol.technicalsupport@axalta.com

Shelf Life	2 years

The information on usability refers to an unopened container in proper storage <25 C. The container must be stored upright, dry and protected from direct sunlight, chemical and mechanical influences.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.