



DRIVING SURFACE PERFECTION™

# HIGH #5 High Build Primer Filler

## HIGHW - HIGHG - HIGHDG - HIGHB



### DESCRIPTION

A primer with ultra high build filling properties for a very smooth surface prior to application of the topcoat. Ideal for spot repairs on fully cured paint, polyester body fillers, GRP and prepared metals.

### FEATURES


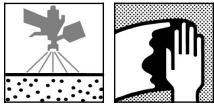



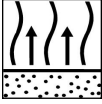


- Produces a similar film thickness to spray applied primers
- Fast drying, easy to sand
- Precision nozzle for precise, controlled application

# TECHNICAL DATA SHEET

## HIGH #5 High Build Primer Filler

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#### Product preparation - application

|  |  |   |   |
|--|--|---|---|
|    | It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.  |   |   |
|    | Factory primer, lightly sanded.<br>Existing finishes: Surfaces must be sanded and precleaned before application<br>DTM, SMC, Fibreglass sanded P180 - P240 and cleaned thoroughly<br>For optimum results on bare metal, aluminium surfaces and galvanized steel abrade P180 - P320, apply 1-2 light coats ACID #8 Etch Primer, allowing 30 minutes drying time before priming. |   |   |
|    | Ready to use   |   |   |
|   | Not applicable   |   |   |
|  |   | 1 - 2 coats                                       | with intermediate flash-off: 5 min - 10 min at 20°C<br>Handleable: 20 min - 30 min at 20°C<br>Sandable: 30 min - 1 hr at 20°C |
|  |   | P400 - P600<br>clean thoroughly before topcoating |   |

VOC compliant

2004/42/IB/e(840) 635: The EU limit value for this product (product category: e) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 635 g/l.

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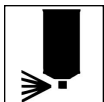
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#### Products

HIGH #5 High Build Primer Filler  
HIGH #5 High Build Primer Filler Black  
HIGH #5 High Build Primer Filler Grey  
HIGH #5 High Build Primer Filler White



35 µm 2 coats



After use, hold aerosol can upside down and spray briefly to clean nozzle.  
If the nozzle becomes blocked, remove from the can and soak in gentle thinners before replacing.

#### Remarks

- Aerosol cans should be stored for 2 hours at room temperature before use. For long term storage, keep in a dry well ventilated area and away from direct sunlight and frost. Recommended storage temperature 5 - 25°C, recommended application temperature 20°C
- Theoretical coverage 1m<sup>2</sup> per unit, assuming 100% transfer efficiency and at the indicated film build.
- For best sanding results, adhere to flash off times to allow the coating to through dry fully.
- Can be overcoated with most water and solvent based basecoats, for best results, ensure the primer is fully dry before sanding and applying waterbased coatings.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

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