



DRIVING SURFACE PERFECTION™

SPOT #3

SPOT #3 Universal Spot Primer Aerosol



DESCRIPTION

A fast drying universal spot primer ideal for small rub through areas and localised repairs. Use directly on metal or plastic parts.

FEATURES

- Highly flexible, excellent adhesion
- Can be overcoated with most water or solvent based top coats
- Fast drying and easy to sand


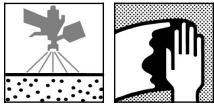




TECHNICAL DATA SHEET

SPOT #3

SPOT #3 Universal Spot Primer

Aerosol

Product preparation - application

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.	
	<p>Old or original paintwork - thoroughly clean and degrease surfaces with precleaner or panel prep. Sand P240 - P320 and reclean with degreaser.</p> <p>DTM including aluminium and galvanised steel for small rub through areas and localised repairs, abrade P180 - P320 and degrease.</p> <p>SMC and fibreglass abrade P180 - P320 and clean thoroughly</p> <p>Suitable for most automotive plastic substrates including PP, EPDM and some rigid components, abrade P320 - P500 and degrease with waterborne degreaser (dry thoroughly). If in doubt test a small area or apply adhesion promoter first</p>	
	Ready to use	
	Not applicable	
	1 - 2 coats sprayed 15 - 25cm away from the object	with intermediate flash-off: 3 min - 5 min at 20°C Air dry: 5 min - 10 min at 20°C Sandable: 15 min - 20 min at 20°C
	P400 - P600	

VOC compliant

2004/42/IIB/e(840) 615: The EU limit value for this product (product category: e) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 615 g/l.

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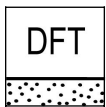
Products

SPOT #3 Universal Spot Primer

Product mix



Mixing ratios with special agents are available in the productmix table on Colorweb and in the specific TDS.



15 µm



After use, hold aerosol can upside down and spray briefly to clean nozzle.
If the nozzle becomes blocked, remove from the can and soak in gentle thinners before replacing.

Remarks

- Theoretical coverage 1.3m² per unit, assuming 100% transfer efficiency and at the indicated film build.
- Can be overcoated without sanding with most solvent and waterbased systems if within 15 - 30 minutes of application. After this time abrade P400 - P600 and clean thoroughly before coating.
- Aerosol cans should be stored for 2 hours at room temperature before use. For long term storage keep in a dry well ventilated area and away from direct sunlight and frost. Recommended storage temperature 5 - 25°C, recommended application temperature 20°C

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

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