



DRIVING SURFACE PERFECTION

MAXIMUM HARDENER

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
Product Reference code: according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
SDS Ref. (EU): MXM32A-SDS
Issue date: 22/02/2022 Revision date: 22/02/2022 Supersedes version of: 22/02/2022 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : MAXIMUM HARDENER
UFI : HWF1-30XV-Q00M-YG17
Product code : MXMH/25
Type of product : Hardener
Product group : 2K Hardener

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Use of the substance/mixture : Coatings and paints, thinners, paint removers
Function or use category : Hardener (Crosslinker)

1.2.2. Uses advised against

Restrictions on use : Consumer uses: Private households (= general public = consumers)

1.3. Details of the supplier of the safety data sheet

Manufacturer

U-POL Limited Ltd
Denington Road
GB- NN8 2QH Wellingborough – Northamptonshire
United Kingdom
T +44 (0) 1933 230310
technicalsupport@u-pol.com - www.u-pol.com

Supplier

U-POL Netherlands B.V. B.V.
Hoogoorddreef 15
NL- 1101BA Amsterdam
Netherlands
T +31 20 240 2216
technicalsupport@u-pol.com - www.u-pol.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: +44 (0) 870 8200418 (24 hrs)

Country	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals- 24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	NHS England, Scotland & Wales	-	Call 111 or a Doctor	In Northern Ireland, contact your local GP or pharmacist during normal hours (www.gpoutofhours.hscni.net)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 3 H226
Acute toxicity (inhalation:vapour) Category 4 H332
Skin corrosion/irritation, Category 2 H315

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Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	H335
Specific target organ toxicity — Repeated exposure, Category 2	H373
Aspiration hazard, Category 1	H304
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

Flammable liquid and vapour. May cause damage to organs through prolonged or repeated exposure. Harmful if inhaled. May cause respiratory irritation. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May be fatal if swallowed and enters airways.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: Xylene, ethylbenzene, hexamethylene-di-isocyanate, solvent naphtha (petroleum), light aromatic, hexamethylene diisocyanate oligomers

Hazard statements (CLP)

: H226 - Flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H332 - Harmful if inhaled.
H335 - May cause respiratory irritation.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements (CLP)

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P264 - Wash hands thoroughly after handling.
P280 - Wear eye protection, protective clothing, protective gloves.
P301+P310 - IF SWALLOWED: Immediately call a doctor.
P331 - Do NOT induce vomiting.
P403+P235 - Store in a well-ventilated place. Keep cool.

Extra phrases

: As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Xylene substance with a Community workplace exposure limit (Note C)	CAS-No.: 1330-20-7 EC-No.: 215-535-7 EC Index-No.: 601-022-00-9 REACH-no: 01-2119488216-32	25 – 50	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304
hexamethylene diisocyanate oligomers	CAS-No.: 28182-81-2 EC-No.: 500-060-2 REACH-no: 01-2119485796-17	< 50	Acute Tox. 4 (Inhalation:vapour), H332 Skin Sens. 1, H317 STOT SE 3, H335
ethylbenzene substance with a Community workplace exposure limit	CAS-No.: 100-41-4 EC-No.: 202-849-4 EC Index-No.: 601-023-00-4 REACH-no: 01-2119489370-35	10 – 20	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation), H332 STOT RE 2, H373 Asp. Tox. 1, H304
n-butyl acetate substance with a Community workplace exposure limit	CAS-No.: 123-86-4 EC-No.: 204-658-1 EC Index-No.: 607-025-00-1 REACH-no: 01-2119485493-29	< 2.5	Flam. Liq. 3, H226 STOT SE 3, H336
solvent naphtha (petroleum), light aromatic (Note H)(Note 5)(Note P)	CAS-No.: 64742-95-6 EC-No.: 265-199-0 EC Index-No.: 649-356-00-4 REACH-no: 01-2119455851-35	< 2.5	Flam. Liq. 3, H226 STOT SE 3, H336 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
hexamethylene-di-isocyanate	CAS-No.: 822-06-0 EC-No.: 212-485-8 EC Index-No.: 615-011-00-1 REACH-no: 01-2119457571-37	< 0.1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Inhalation), H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335

Specific concentration limits:

Name	Product identifier	Specific concentration limits
hexamethylene-di-isocyanate	CAS-No.: 822-06-0 EC-No.: 212-485-8 EC Index-No.: 615-011-00-1 REACH-no: 01-2119457571-37	(0.5 ≤C < 100) Resp. Sens. 1, H334 (0.5 ≤C < 100) Skin Sens. 1, H317

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Note 5 : The concentration limits for gaseous mixtures are expressed as volume per volume percentage.

Note C : Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Note H : The classification and labelling shown for this substance applies to the hazardous property(ies) indicated by the hazard statement(s) in combination with the hazard class(es) and category(ies) shown. The requirements of Article 4 for manufacturers, importers or downstream users of this substance apply to all other hazard classes and categories. For hazard classes where the route of exposure or the nature of the effects leads to a differentiation of the classification of the hazard class, the manufacturer, importer or downstream user is required to consider the routes of exposure or the nature of the effects not already considered.

Note P: The harmonised classification as a carcinogen or mutagen applies unless it can be shown that the substance contains less than 0,1 % w/w benzene (Einecs No 200-753-7), in which case a classification in accordance with Title II of this Regulation shall be performed also for those hazard classes. Where the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P260-P262-P301 + P310-P331 shall apply.

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: Risk of lung oedema.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Flammable liquid and vapour.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe fume, vapours. Avoid contact with skin and eyes.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Do not breathe fume, vapours. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Xylene (1330-20-7)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Xylene, mixed isomers, pure
IOEL TWA	221 mg/m ³
IOEL TWA [ppm]	50 ppm
IOEL STEL	442 mg/m ³
IOEL STEL [ppm]	100 ppm
Remark	Skin
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
Ireland - Occupational Exposure Limits	
Local name	Xylene, mixed isomers

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Xylene (1330-20-7)	
OEL TWA [1]	221 mg/m ³
OEL TWA [2]	50 ppm
OEL STEL	442 mg/m ³
OEL STEL [ppm]	100 ppm
Remark	Sk (Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body), IOELV (Indicative Occupational Exposure Limit Values)
Regulatory reference	Chemical Agents Code of Practice 2020
Ireland - Biological limit values	
Local name	Xylene
BLV	1.5 g/g creatinine Parameter: methylhippuric acids - Medium: urine - Sampling time: End of Shift
Regulatory reference	Biological Monitoring Guidelines (HSA, 2011)
United Kingdom - Occupational Exposure Limits	
Local name	Xylene
WEL TWA (OEL TWA) [1]	220 mg/m ³
WEL TWA (OEL TWA) [2]	50 ppm
WEL STEL (OEL STEL)	441 mg/m ³
WEL STEL (OEL STEL) [ppm]	100 ppm
Remark	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
United Kingdom - Biological limit values	
Local name	Xylene, o-, m-, p- or mixed isomers
BMGV	650 mmol/mol Creatinine Parameter: methyl hippuric acid - Medium: urine - Sampling time: Post shift
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
ethylbenzene (100-41-4)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Ethylbenzene
IOEL TWA	442 mg/m ³
IOEL TWA [ppm]	100 ppm
IOEL STEL	884 mg/m ³
IOEL STEL [ppm]	200 ppm
Remark	Skin
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
Ireland - Occupational Exposure Limits	
Local name	Ethylbenzene
OEL TWA [1]	442 mg/m ³
OEL TWA [2]	100 ppm

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ethylbenzene (100-41-4)	
OEL STEL	884 mg/m ³
OEL STEL [ppm]	200 ppm
Remark	Sk (Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body), IOELV (Indicative Occupational Exposure Limit Values)
Regulatory reference	Chemical Agents Code of Practice 2020
Ireland - Biological limit values	
Local name	Ethyl benzene
BLV	0.7 g/g creatinine Parameter: mandelic acid and phenylglyoxylic acid - Medium: urine - Sampling time: End of shift at end of workweek - Notations: Ns (Non-specific), Sq (Semi-quantitative) Parameter: ethylbenzene - Medium: end-exhaled air - Sampling time: Not critical - Notations: Sq (Semi-quantitative)
Regulatory reference	Biological Monitoring Guidelines (HSA, 2011)
United Kingdom - Occupational Exposure Limits	
Local name	Ethylbenzene
WEL TWA (OEL TWA) [1]	441 mg/m ³
WEL TWA (OEL TWA) [2]	100 ppm
WEL STEL (OEL STEL)	552 mg/m ³
WEL STEL (OEL STEL) [ppm]	125 ppm
Remark	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
hexamethylene-di-isocyanate (822-06-0)	
Ireland - Occupational Exposure Limits	
Local name	Hexamethylene diisocyanate (as -NCO)
OEL TWA [2]	0.005 ppm
Remark	Sens. (In the workplace respiratory or dermal exposures to sensitising agents may occur. Sensitizers may evoke respiratory or dermal reactions, e.g. asthma, rhinitis and allergic contact dermatitis. The notation does not distinguish between respiratory or dermal sensitisation. Chemical agents that are sensitizers present special problems in the workplace. Should an employee become sensitised, subsequent exposure may cause intense responses, even at low exposure concentrations well below the OELV. Exposure should be eliminated or significantly reduced through control measures such as engineering and process controls and use of personal protective equipment (PPE))
Regulatory reference	Chemical Agents Code of Practice 2020
United Kingdom - Occupational Exposure Limits	
WEL TWA (OEL TWA) [1]	0.02 mg/m ³
WEL STEL (OEL STEL)	0.07 mg/m ³
n-butyl acetate (123-86-4)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	n-Butyl acetate
IOEL TWA	241 mg/m ³

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n-butyl acetate (123-86-4)	
IOEL TWA [ppm]	50 ppm
IOEL STEL	723 mg/m ³
IOEL STEL [ppm]	150 ppm
Regulatory reference	COMMISSION DIRECTIVE (EU) 2019/1831
Ireland - Occupational Exposure Limits	
Local name	Butyl acetate
OEL TWA [1]	710 mg/m ³
OEL TWA [2]	150 ppm
OEL STEL	950 mg/m ³
OEL STEL [ppm]	200 ppm
Regulatory reference	Chemical Agents Code of Practice 2020
United Kingdom - Occupational Exposure Limits	
Local name	Butyl acetate
WEL TWA (OEL TWA) [1]	724 mg/m ³
WEL TWA (OEL TWA) [2]	150 ppm
WEL STEL (OEL STEL)	966 mg/m ³
WEL STEL (OEL STEL) [ppm]	200 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

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Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear, colorless liquid.
Colour	: Colourless.
Odour	: characteristic.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: > 140 °C
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 0.946 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	:

9.2. Other information

VOC content : 652 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable liquid and vapour.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Harmful if inhaled.

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ATE CLP (vapours)	11.393 mg/l/4h
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Xylene (1330-20-7)

LD50 oral rat	3523 mg/kg bodyweight (Equivalent or similar to EU Method B.1: Acute Toxicity (Oral), Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rat	12126 mg/kg (Non-GLP, read-across from supporting substance, single dermal dose under occlusion followed by observation for 14 days)
LD50 dermal rabbit	12126 mg/kg bodyweight Animal: rabbit, Animal sex: male
LC50 Inhalation - Rat [ppm]	6700 ppm/4h (EU Method B.2 (Acute Toxicity (Inhalation)), 4h, rat, male)

ethylbenzene (100-41-4)

LD50 oral rat	3500 mg/kg (Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	15432 mg/kg bodyweight (24 h, Rabbit, Male, Experimental value, Dermal)
LC50 Inhalation - Rat	17.8 mg/l (4 h, Rat, Male, Experimental value, Inhalation (vapours))

hexamethylene-di-isocyanate (822-06-0)

LD50 oral rat	746 mg/kg (Equivalent or similar to OECD 401, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 7000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	0.124 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), 95% CL: 111 - 140

n-butyl acetate (123-86-4)

LD50 oral rat	10760 – 12789 mg/kg bodyweight (Equivalent or similar to OECD 423, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 14112 mg/kg bodyweight (Equivalent or similar to OECD 402, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	23.4 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat)
LC50 Inhalation - Rat [ppm]	390 ppm/4h
LC50 Inhalation - Rat (Vapours)	> 21 mg/l/4h (4 h, OECD Test Guideline 403, rat, vapours)

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solvent naphtha (petroleum), light aromatic (64742-95-6)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 3160 mg/kg (OECD Test Guideline 402)
LC50 Inhalation - Rat (Vapours)	> 6.193 mg/l/4h (4 h, OECD Test Guideline 403, vapours)
hexamethylene diisocyanate oligomers (28182-81-2)	
LD50 oral rat	> 2500 mg/kg (OECD Test Guideline 423, rat, female)
LD50 dermal rat	> 2000 mg/kg (OECD Test Guideline 402, rat, male/female)
LC50 Inhalation - Rat (Dust/Mist)	0.39 mg/l/4h (OECD Test Guideline 403, rat, female, inhalation, dust/mist)
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Xylene (1330-20-7)	
IARC group	3 - Not classifiable
ethylbenzene (100-41-4)	
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
Xylene (1330-20-7)	
STOT-single exposure	May cause respiratory irritation.
hexamethylene-di-isocyanate (822-06-0)	
STOT-single exposure	May cause respiratory irritation.
n-butyl acetate (123-86-4)	
STOT-single exposure	May cause drowsiness or dizziness.
solvent naphtha (petroleum), light aromatic (64742-95-6)	
STOT-single exposure	May cause drowsiness or dizziness. May cause respiratory irritation.
hexamethylene diisocyanate oligomers (28182-81-2)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Xylene (1330-20-7)	
LOAEL (oral, rat, 90 days)	150 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPP 82-1 (90-Day Oral Toxicity)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
ethylbenzene (100-41-4)	
NOAEL (oral, rat, 90 days)	75 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
STOT-repeated exposure	May cause damage to organs (hearing sense) through prolonged or repeated exposure.
Aspiration hazard	: May be fatal if swallowed and enters airways.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Xylene (1330-20-7)	
LC50 - Fish [1]	2.6 mg/l Test organisms (species): <i>Oncorhynchus mykiss</i> (previous name: <i>Salmo gairdneri</i>)
EC50 - Crustacea [1]	> 3.4 mg/l Test organisms (species): <i>Ceriodaphnia dubia</i>
EC50 72h - Algae [1]	2.2 mg/l
ErC50 algae	4.36 mg/l (OECD 201: Alga, Growth Inhibition Test, 73 h, <i>Pseudokirchneriella subcapitata</i> , Static system, Fresh water, Experimental value, GLP)
NOEC chronic fish	> 1.3 mg/l Test organisms (species): <i>Oncorhynchus mykiss</i> (previous name: <i>Salmo gairdneri</i>) Duration: '56 d'

ethylbenzene (100-41-4)	
LC50 - Fish [1]	5.1 mg/l Test organisms (species): <i>Menidia menidia</i>
EC50 - Crustacea [1]	1.8 – 2.4 mg/l (US EPA, 48 h, <i>Daphnia magna</i> , Static system, Fresh water, Experimental value)
EC50 72h - Algae [1]	4.9 mg/l Test organisms (species): <i>Skeletonema costatum</i>
EC50 72h - Algae [2]	5.4 mg/l Test organisms (species): <i>Pseudokirchneriella subcapitata</i> (previous names: <i>Raphidocelis subcapitata</i> , <i>Selenastrum capricornutum</i>)
EC50 96h - Algae [1]	7.7 mg/l Test organisms (species): <i>Skeletonema costatum</i>
EC50 96h - Algae [2]	3.6 mg/l Test organisms (species): <i>Pseudokirchneriella subcapitata</i> (previous names: <i>Raphidocelis subcapitata</i> , <i>Selenastrum capricornutum</i>)
LOEC (chronic)	1.7 mg/l Test organisms (species): <i>Ceriodaphnia dubia</i> Duration: '7 d'
NOEC (chronic)	0.96 mg/l Test organisms (species): <i>Ceriodaphnia dubia</i> Duration: '7 d'

hexamethylene-di-isocyanate (822-06-0)	
EC50 72h - Algae [1]	> 77.4 mg/l Test organisms (species): <i>Desmodesmus subspicatus</i> (previous name: <i>Scenedesmus subspicatus</i>)

n-butyl acetate (123-86-4)	
LC50 - Fish [1]	18 mg/l Test organisms (species): <i>Pimephales promelas</i>
LC50 - Fish [2]	62 mg/l (<i>Leuciscus idus</i> , static system)
EC50 - Crustacea [1]	44 mg/l Test organisms (species): <i>Daphnia</i> sp.
ErC50 algae	397 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, <i>Pseudokirchneriella subcapitata</i> , Static system, Fresh water, Read-across, GLP)
NOEC (chronic)	23 mg/l Test organisms (species): <i>Daphnia magna</i> Duration: '21 d'
NOEC chronic crustacea	23 mg/l

12.2. Persistence and degradability

Xylene (1330-20-7)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.

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ethylbenzene (100-41-4)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	1.44 g O ₂ /g substance
Chemical oxygen demand (COD)	2.1 g O ₂ /g substance
ThOD	3.17 g O ₂ /g substance
hexamethylene-di-isocyanate (822-06-0)	
Persistence and degradability	Not readily biodegradable in water.
n-butyl acetate (123-86-4)	
Persistence and degradability	Readily biodegradable in water.
ThOD	2.21 g O ₂ /g substance
BOD (% of ThOD)	0.46
solvent naphtha (petroleum), light aromatic (64742-95-6)	
Persistence and degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative potential

Xylene (1330-20-7)	
BCF - Fish [1]	7.2 – 25.9 (56 day(s), Oncorhynchus mykiss, Flow-through system, Fresh water, Read-across)
Partition coefficient n-octanol/water (Log Pow)	3.2 (Read-across, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
ethylbenzene (100-41-4)	
BCF - Fish [1]	1 (6 week(s), Oncorhynchus kisutch, Flow-through system, Salt water, Experimental value)
Partition coefficient n-octanol/water (Log Pow)	3.6 (Experimental value, EU Method A.8: Partition Coefficient, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
hexamethylene-di-isocyanate (822-06-0)	
BCF - Fish [1]	59.6 (BCFWIN, Pisces, QSAR)
Partition coefficient n-octanol/water (Log Pow)	3.2 (Calculated)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
n-butyl acetate (123-86-4)	
Partition coefficient n-octanol/water (Log Pow)	2.3 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
solvent naphtha (petroleum), light aromatic (64742-95-6)	
Partition coefficient n-octanol/water (Log Pow)	2.1 – 6
Bioaccumulative potential	Not established.

12.4. Mobility in soil

Xylene (1330-20-7)	
Surface tension	28.01 – 29.76 mN/m (25 °C)

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Xylene (1330-20-7)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.73 (log Koc, Equivalent or similar to OECD 121, Read-across)
Ecology - soil	Low potential for adsorption in soil. May be harmful to plant growth, blooming and fruit formation.
ethylbenzene (100-41-4)	
Surface tension	71.2 mN/m (23 °C, 0.058 g/l, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.71 (log Koc, PCKOCWIN v1.66, QSAR)
Ecology - soil	Low potential for adsorption in soil. Toxic to soil organisms.
hexamethylene-di-isocyanate (822-06-0)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.78 – 3.68 (log Koc, Calculated value)
Ecology - soil	Low potential for mobility in soil.
n-butyl acetate (123-86-4)	
Surface tension	61.3 mN/m (20 °C, 0.1 %, OECD 115: Surface Tension of Aqueous Solutions)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.268 – 1.844 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Results of PBT and vPvB assessment

Component	
Xylene (1330-20-7)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
ethylbenzene (100-41-4)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
n-butyl acetate (123-86-4)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
hexamethylene-di-isocyanate (822-06-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information : Flammable vapours may accumulate in the container.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1 UN number

UN-No. (ADR) : UN 1263
UN-No. (IMDG) : UN 1263

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UN-No. (IATA) : UN 1263
UN-No. (ADN) : UN 1263
UN-No. (RID) : UN 1263

14.2. UN proper shipping name

Proper Shipping Name (ADR) : PAINT RELATED MATERIAL
Proper Shipping Name (IMDG) : PAINT RELATED MATERIAL
Proper Shipping Name (IATA) : Paint
Proper Shipping Name (ADN) : PAINT RELATED MATERIAL
Proper Shipping Name (RID) : PAINT RELATED MATERIAL
Transport document description (ADR) : UN 1263 PAINT RELATED MATERIAL, 3, III, (D/E)
Transport document description (IMDG) : UN 1263 PAINT RELATED MATERIAL, 3, III
Transport document description (IATA) : UN 1263 Paint, 3, III
Transport document description (ADN) : UN 1263 PAINT RELATED MATERIAL, 3, III
Transport document description (RID) : UN 1263 PAINT RELATED MATERIAL, 3, III

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : 3
Danger labels (ADR) : 3



IMDG

Transport hazard class(es) (IMDG) : 3
Danger labels (IMDG) : 3



IATA

Transport hazard class(es) (IATA) : 3
Danger labels (IATA) : 3



ADN

Transport hazard class(es) (ADN) : 3
Danger labels (ADN) : 3



RID

Transport hazard class(es) (RID) : 3
Danger labels (RID) : 3



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14.4. Packing group

Packing group (ADR)	: III
Packing group (IMDG)	: III
Packing group (IATA)	: III
Packing group (ADN)	: III
Packing group (RID)	: III

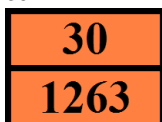
14.5. Environmental hazards

Dangerous for the environment	: No
Marine pollutant	: No
Other information	: No supplementary information available

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: F1
Special provisions (ADR)	: 163, 367, 650
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T2
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBF
Vehicle for tank carriage	: FL
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Operation (ADR)	: S2
Hazard identification number (Kemler No.)	: 30
Orange plates	:



Tunnel restriction code (ADR)	: D/E
EAC code	: •3YE

Transport by sea

Special provisions (IMDG)	: 163, 223, 367, 955
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T2
Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-E
EmS-No. (Spillage)	: S-E
Stowage category (IMDG)	: A
Properties and observations (IMDG)	: Miscibility with water depends upon the composition.

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y344
PCA limited quantity max net quantity (IATA)	: 10L
PCA packing instructions (IATA)	: 355
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 366
CAO max net quantity (IATA)	: 220L
Special provisions (IATA)	: A3, A72, A192

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ERG code (IATA) : 3L

Inland waterway transport

Classification code (ADN) : F1
Special provisions (ADN) : 163, 367, 650
Limited quantities (ADN) : 5 L
Excepted quantities (ADN) : E1
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01
Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : F1
Special provisions (RID) : 163, 367, 650
Limited quantities (RID) : 5L
Excepted quantities (RID) : E1
Packing instructions (RID) : P001, IBC03, LP01, R001
Special packing provisions (RID) : PP1
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T2
Portable tank and bulk container special provisions (RID) : TP1, TP29
Tank codes for RID tanks (RID) : LGBF
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12
Colis express (express parcels) (RID) : CE4
Hazard identification number (RID) : 30

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
3(a)	MAXIMUM HARDENER ; Xylene ; ethylbenzene ; n-butyl acetate ; solvent naphtha (petroleum), light aromatic	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F
3(b)	MAXIMUM HARDENER ; Xylene ; ethylbenzene ; hexamethylene-diisocyanate ; n-butyl acetate ; solvent naphtha (petroleum), light aromatic ; hexamethylene diisocyanate oligomers	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10
3(c)	solvent naphtha (petroleum), light aromatic	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1

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EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
40.	Xylene ; ethylbenzene ; n-butyl acetate ; solvent naphtha (petroleum), light aromatic	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.
74.	hexamethylene-di-isocyanate	Diisocyanates, $O = C=N-R-N = C=O$, with R an aliphatic or aromatic hydrocarbon unit of unspecified length

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

VOC content : 652 g/l

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration

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Abbreviations and acronyms:	
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.

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Full text of H- and EUH-statements:	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation

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