



DRIVING SURFACE PERFECTION™

# PLAST-X #3HB

TECHNICAL DATA SHEET

High Build Plastic Primer Filler

## DESCRIPTION

- Ideal for filling minor imperfections and sanding marks
- Overpaint with a textured coat or colour
- Fast drying, easy to sand

## TECHNICAL DATA



### Substrates

- Most plastics
- Cured bodyfiller
- GRP

## APPLICATION GUIDE



### Tools Required

- PLAST-X Range
- MAXIMUM Abrasives



### Substrate Preparation And Instructions For Use

Thoroughly clean and degrease surfaces with PLAST-X #1 plastic cleaner. Abrade wet or dry with 280-320 grit abrasive paper, re-clean and dry and degrease with PLAST-X #1. Apply PLAST-X #2 adhesion promoter and allow to dry for 20 minutes.



### Mixing

Shake the aerosol can for at least 2 minutes before use.



### Coats

1 - 2 coats at a distance of approx. 25 cm from the surface.

Build / microns 40

\*Theoretical Coverage approx. m<sup>2</sup>/unit 2

*\*Theoretical Coverage per unit assuming 100% transfer efficiency and giving the dry film thickness between indicated values.*



### Flash-off / min @ 20°C

between coats 3 - 5 mins



### Drying Times

Overcoat time @ 20°C / min 30



### Dry Sanding

P400 - P600



### Wet Sanding

P600 - P800



### Over Painting

PLAST-X#3 should be flatted wet with 600-800 or dry with 400-600 abrasive. PLAST-X #3 may be overpainted with most paint systems.



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## STORAGE & VOC INFORMATION



### Shelf Life

2 years subject to good storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry well ventilated area and away from direct sunlight and frost. To clear the nozzle and maximise the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use. Should the nozzle become blocked, remove it from the can and soak it in gentle thinners.

Recommended Storage Temperature 5°C - 25°C

Recommended Application Temperature 20°C



### VOC Information

The EU limit for this product (product category: IIB.e) in ready to use form is 840g/litre. The VOC content of this product in ready to use form is 620 g/litre.

Order Code	Format	Colour	VOC g/l
PLAS/3	400ml Aerosol	Grey	620

**IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.**

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at [WWW.U-POL.COM](http://WWW.U-POL.COM). U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.

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