



DRIVING SURFACE PERFECTION™

TECHNICAL DATA SHEET

Version: 1.0

S20600 & S20610

2K SOLID WHITE AND BLACK COLOURS 2:1 MIX

TECHNICAL DATA SHEET & PROCESS GUIDE

High quality acrylic solid colour for direct application over U-POL UHS primers. Easy to polish when cured by air, low baked or I.R.

PROPERTIES

- High build UV resistant coating
- Excellent hiding power, gloss and long term durability
- Has excellent gloss and long term durability
- Use with S2030 and S2032 hardeners
- Can be easily polished once cured

TECHNICAL DATA



Substrates

- Suitably cured primed surface or original paint

	Base	Mixed
Viscosity		15 - 17 s/ DIN 4
Solid content	70.50%	59.20%
Specific gravity g/cm³	1.36	1.24

APPLICATION GUIDE



Tools Required

- SYSTEM 20™ Degreaser
- HVLP Gravity Gun
- MAXIMUM Abrasives
- MAXIMUM Painters Overalls

Hardener Selection

Please note this product is compatible with the S2030 to S2033 range

Temperature °C	Hardener
-5 - 15°C	S2031
5 - 25°C	S2030
15 - 35°C	S2032
25 - +40°C	S2033



Substrate Preparation

Suitably cured primed surface or original paint

To achieve best results, good preparation is essential. Degrease with U-POL Precleaner (S2000, S2001 or S2002). Abrade the surface:

Original cured paint: wet flat with P800 - P1000 or dry P600 - P800.



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Mixing Ratio

S20600:Hardener

Standard Application

2:1

S20600

Mixing by Weight (grams)

200

S2032

72.8



Viscosity DIN 4 / sec

15 - 17

Working Pot-Life @ 20°C

4 - 6 hours



Compliant HVLP Gravity Gun

Gun tip size

1.3 - 1.4mm

Air Pressure at the gun

2



Coats

2 coats

Build / microns

40 - 50



Flash-off @ 20°C

Between coats

5 - 10 mins



Drying Times

Tack free @ 20°C

60 min

Through dry @ 20°C

12 - 14 hours

Through dry @ 60°C

30 mins

STORAGE & VOC INFORMATION



Shelf Life

2 years from date of manufacture in sealed original containers.

Recommended Storage Temperature 5°C - 25°C

Equipment Cleaning Clean gun Immediately after use with SYSTEM 20 thinner or gunwash.



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Important Remarks

Do not use activated product beyond pot life.
Activated material should not be returned to the original can of non-activated material.



VOC Information

These products are no longer compliant in relation to the 2007 VOC regulations for automotive refinishing within the EU. For industrial applications etc it can continue to be used where the installation complies with:

PG6/33 (for wood coatings)

PG6/23 (for coating of metals and plastics)

Order Code	Colour	Ready to use VOC g/l
S20600	White	483
S20610	Black	520

IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.

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