

U-POL Application Guide

Recommended Procedure for Obtaining Consistent Results

U-POL SPOT#3 UNIVERSAL SPOT PRIMER AEROSOL – UP0870

U-POL **SPOT#3 Universal Spot Primer Aerosol** is a 3 in 1 Spot primer for bare metal, most plastics, and for use as a wet-on-wet sealer and is suitable for the following application and substrates:

- Bare Metal, Aluminum, Galvanized
- Fiberglass, SMC
- Prepared Original Paint
- TPO, EDPM, Polypropylene
- Polyester Fillers
- Wet-on-Wet Sealer

Process Tools Required:

P.P.E. (gloves, eye wear, particle mask)	U-POL SPOT#3 – UP0870	Wax and Grease remover
P320 – P600 grit dry sand paper	P600 – P800 grit wet sand paper	

1. SURFACE PREPARATION



Clean and degrease existing cured paint and plastic surfaces with a wax and grease remover, like UP2002 Water Based Degreaser, UP2012 (fast) or UP2022 (slow) Solvent Based Degreaser.

TPO, EDPM, Polypropylene: Wet or dry sand with P400 - P600 grit, blow off with clean dry air, do not re-clean with solvent degreaser.

Existing paint: Sand paint with P320 - P400 grit sand paper, re-clean and dry.

Bare metal, aluminum, and galvanized substrates: Sand with P320 grit sandpaper, blow off with clean dry air.

2. SHAKE PRODUCT



SPOT#3 Universal Spot Primer Aerosol is supplied ready to use. For best results and product longevity, invert the can and shake thoroughly for at least 2 minutes before use.

Important! To prevent clogging, after use, invert the can and purge the tip.

3. APPLICATION



SPOT#3 Universal Spot Primer Aerosol is a ready to spray, dual purpose primer / sealer suitable for use on most plastics without the use of an adhesion promoter. It can also be used as a wet-on wet, non-sanding sealer with most paint systems. **U-POL SPOT#3 Universal Spot Primer Aerosol** may be applied directly to bare steel, aluminum and galvanized panels. Optional: For maximum corrosion protection apply **ACID#8 Acid Etch Primer Aerosol**.

4. FLASH TIME / DRY TIMES



Flash time @ 64°F – 72°F

As primer: Allow 3 -5 minutes between coats. Maximum 3 coats recommended.

As wet-on-wet sealer: Allow to flash for 15 minutes before top coating. If allowed to dry longer than 30 minutes, lightly abrade with P400 – P600 grit dry sand paper prior to top coat application.

SPOT#3 Universal Spot Primer Aerosol can be sanded after 20 minutes @ 68°F

5. PAINTING / TOP COATING



SPOT#3 Universal Spot Primer Aerosol is compatible with most solvent and water borne paint systems and can be top coated once dry. Always test for compatibility prior to applying top coat.



**U-POL Technical Support:
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