

Safety Data Sheet

according to the Work Health and Safety (WHS) Regulations Issue date: 2/12/2016 Revision date: 20/12/2021 Supersedes: 3/05/2019 Version: 5.0

SECTION 1: Product identifier

1.1. GHS Product identifier

Product form : Mixture

Trade name : WELD #2 WELD-THROUGH COPPER RICH PRIMER AEROSOL

Product code : WELDC/AL

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Coating

1.4. Details of manufacturer or importer

Supplier Supplier

U-POL Australia Pty Limited Ltd

55 Leland Street

U-POL New Zealand Limited Ltd

c/o Lindsay & Associates Unit H, 12 Amera Place, East Tamaki

Penrith NSW 2750 Manukau City Auckland 2013

Australia New Zealand

T 02 4731 2655 - F 02 4731 2611 T + 612 4731 2655 / 027 630 3691 - F + 612 4731 2611

info@u-pol.com.au - www.u-pol.com info@u-pol.co.nz - www.u-pol.com

1.5. Emergency phone number

Emergency number : Australia (CHEMTREC): + (61) - 290372994 ; New Zealand (National Poisons Centre):

0800 764 766

SECTION 2: Hazard identification

2.1. Classification of the hazardous chemical

Classification according to the model Work Health and Safety Regulations (WHS Regulations)

Aerosol, Category 1 H222;H229
Serious eye damage/eye irritation, Category 1 H318
Specific target organ toxicity – Single exposure, Category 3, Narcosis H336

2.2. GHS Label elements, including precautionary statements

Hazard pictograms (GHS AU)







Flame

Corrosion

Exclamation mark

Signal word (GHS AU) : Danger

Contains : acetone (10-30 %); 1-methoxy-2-propanol (<10 %); 1-butanol (< 10 %)

Hazard statements (GHS AU) : H222 - Extremely flammable aerosol

H229 - Pressurised container: May burst if heated

H318 - Causes serious eye damage H336 - May cause drowsiness or dizziness

Precautionary statements (GHS AU) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P211 - Do not spray on an open flame or other ignition source.

P251 - Do not pierce or burn, even after use. P261 - Avoid breathing vapours, fume, spray.

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P271 - Use only outdoors or in a well-ventilated area.

P280 - Wear eye protection, face protection, protective gloves.

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C. P501 - Dispose of contents and container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

1.93% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 3.79% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal)

2.15% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation

2.3. Other hazards which do not result in classification

No additional information available

Unknown acute toxicity (GHS AU)

SECTION 3: Composition and information on ingredients

Name	CAS-No.	%	Classification according to the model Work Health and Safety Regulations (WHS Regulations)
acetone	67-64-1	10-30	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
1-butanol	71-36-3	< 10	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 5 (Dermal), H313 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H336 STOT SE 3, H335
Other substances (not contributing to the classification of this product)	-	68.16	-

SECTION 4: First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell.

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Wash skin with plenty of water.

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy First-aid measures after eye contact

to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion Call a poison center or a doctor if you feel unwell.

4.2. Symptoms caused by exposure

Symptoms/effects : May cause drowsiness or dizziness.

Symptoms/effects after eye contact : Serious damage to eyes.

4.3. Medical attention and special treatment

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

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5.2. Specific hazards arising from the chemical

Fire hazard : Extremely flammable aerosol.

Pressurised container: May burst if heated. Explosion hazard

Hazardous decomposition products in case of fire Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Safety glasses. Protective clothing. Gloves.

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing fume,

spray, vapours. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and materials for containment and cleaning up

Contain released product. Collect spillage. For containment Methods for cleaning up Mechanically recover the product.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Use only outdoors or in a well-ventilated area. Avoid breathing fume, spray,

vapours. Avoid contact with skin and eyes. Wear personal protective equipment. Hygiene measures

: Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F. Store locked

up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Storage temperature < 25 °C

: Keep only in original container. Special rules on packaging

SECTION 8: Exposure controls and personal protection

8.1. Control parameters - exposure standards

acetone (67-64-1)	
Australia - Occupational Exposure Limits	
Local name	Acetone
OES TWA [1]	1185 mg/m³
OES TWA [2]	500 ppm

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175 mg/m ³ 100 ppm		
000 ppm		
orkplace exposure standards for airborne contaminants (2019)		
cetone		
85 mg/m³		
00 ppm		
375 mg/m³		
000 ppm		
orkplace Exposure Standards and Biological Exposure Indices, 12th Edition		
cetone		
mg/l Parameter: Acetone - Medium: Urine - Sampling time: End of shift		
orkplace Exposure Standards and Biological Exposure Indices, 12th Edition		
1-butanol (71-36-3)		
Butyl alcohol (n-Butanol)		
i2 mg/m³		
) ppm		
c - Absorption through the skin may be a significant source of exposure.		
orkplace exposure standards for airborne contaminants (2019)		
Butyl alcohol		
i0 mg/m³		
) ppm		
in (Skin absorption)		
orkplace Exposure Standards and Biological Exposure Indices, 12th Edition		
8 (0 0 C C C C C C C C C C C C C C C C C		

8.2. Biological Monitoring

No additional information available

8.3. Engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

8.4. Individual protection measures, such as personal protective equipment (PPE)

Personal protective equipment : Gloves. Protective clothing. Safety glasses.

Materials for protective clothing: Impermeable clothingHand protection: Protective glovesEye protection: Safety glasses

Skin and body protection : Wear suitable protective clothing

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment

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Personal protective equipment symbol(s)







Environmental exposure controls

: Avoid release to the environment.

SECTION 9: Physical and chemical properties

Physical state : Liquid
Appearance : Aerosol.
Colour : dark brown

Odour : Odour threshold is subjective and inadequate to warn for overexposure.

Mixture contains one or more component(s) which have the following odour:

Aromatic odour Sweet odour Fruity odour Camphor odour Alcohol odour Odourless

Irritating/pungent odour Ether-like odour Pleasant odour Mild odour Petroleum-like odour

Odour threshold : No data available pH : No data available Relative evaporation rate (butylacetate=1) : No data available Melting point / Freezing point : No data available Boiling point : No data available Flash point : No data available No data available

Auto-ignition temperature : No data available
Flammability : No data available
Vapour pressure : No data available
Relative density : No data available
Density : Density: 0.8 g/cm³

Solubility : Immiscible with water, soluble in most organic solvents.

Partition coefficient n-octanol/water (Log Pow) : No data available

Explosive properties : Pressurised container: May burst if heated.

Explosive limits : No data available
Minimum ignition energy : No data available
VOC content : 708 q/l

VOC content - Regulatory : No data available Gas group : Press. Gas (Liq.)
Percent Solids : 11.02 wt%

SECTION 10: Stability and reactivity

Reactivity : Extremely flammable aerosol. Pressurised container: May burst if heated.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No dangerous reactions known under normal conditions of use.

Conditions to avoid : Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of

ignition.

Incompatible materials : No additional information available

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not

be produced.

SECTION 11: Toxicological information

Acute toxicity (oral) : Not classified Acute toxicity (dermal) : Not classified Acute toxicity (inhalation) : Not classified

acetone (67-64-1)	
LD50 oral rat	5800 mg/kg bodyweight Animal: rat, Animal sex: female
LD50 dermal rabbit	> 15800 mg/kg bodyweight (24 h, Rabbit, Male, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	76 mg/l air Animal: rat, Animal sex: female, 95% CL: 65,2 - 88,4

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acetone (67-64-1)		
ATE AU (oral)	5800 mg/kg bodyweight	
1-butanol (71-36-3)		
LD50 oral rat	≈ 2292 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity)	
LD50 dermal rabbit	≈ 3430 mg/kg bodyweight Animal: rabbit, Animal sex: male, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)	
LC50 Inhalation - Rat	> 17.76 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimenta value, Inhalation (vapours), 14 day(s))	
ATE AU (oral)	500 mg/kg bodyweight	
ATE AU (dermal)	2500 mg/kg bodyweight	
Unknown acute toxicity (GHS AU)	 1.93% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 3.79% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 2.15% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Vapours)) 	
Skin corrosion/irritation	: Not classified	
Serious eye damage/irritation	: Causes serious eye damage.	
Respiratory or skin sensitisation	: Not classified	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
STOT-single exposure acetone (67-64-1)	: May cause drowsiness or dizziness.	
STOT-single exposure	May cause drowsiness or dizziness.	
1-butanol (71-36-3)		
STOT-single exposure	May cause drowsiness or dizziness. May cause respiratory irritation.	
STOT-repeated exposure	: Not classified	
1-butanol (71-36-3)		
LOAEL (oral, rat, 90 days)	500 mg/kg bodyweight Animal: rat	
NOAEL (oral, rat, 90 days)	125 mg/kg bodyweight Animal: rat	
Aspiration hazard	: Not classified	
WELD #2 WELD-THROUGH COPPE	R RICH PRIMER AEROSOL	
Vaporizer	Aerosol	

SECTION 12: Ecological information

According to the National Code of Practice for the Preparation of Material Safety Data Sheets, Environmental classification information is not mandatory. Information relevant for GHS classification is available on request

12.1. Ecotoxicity

Ecology - general : T	The product is not considered harmful to aquatic organisms nor to cause long-term adverse
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effects in the environment. : Not classified

Hazardous to the aquatic environment, short-term

(acute)

Hazardous to the aquatic environment, long-term

: Not classified

(chronic)

	on one	
acetone (67-64-1)		
	• •	6210 – 8120 mg/l (Equivalent or similar to OECD 203, 96 h, Pimephales promelas, Flowthrough system, Fresh water, Experimental value, Measured concentration)

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acetone (67-64-1)	
LOEC (chronic)	> 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
BCF - Fish [1]	0.69 (Pisces, Literature study)
Partition coefficient n-octanol/water (Log Pow)	-0.23 (Test data)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.374 – 0.988 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
1-butanol (71-36-3)	
LC50 - Fish [1]	1376 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	1328 mg/l Test organisms (species): Daphnia magna
ErC50 algae	225 mg/l (OECD 201: Alga, Growth Inhibition Test, 96 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
NOEC (chronic)	4.1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	4.1 mg/l
Partition coefficient n-octanol/water (Log Pow)	1 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.54 (log Koc, SRC PCKOCWIN v2.0, Calculated value)

12.2. Persistence and degradability

acetone (67-64-1)		
Persistence and degradability	Biodegradable in the soil. Biodegradable in the soil under anaerobic conditions. Readily biodegradable in water.	
Biochemical oxygen demand (BOD)	1.43 g O₂/g substance	
Chemical oxygen demand (COD)	1.92 g O₂/g substance	
ThOD	2.2 g O ₂ /g substance	
1-butanol (71-36-3)	butanol (71-36-3)	
Persistence and degradability	Readily biodegradable in water.	
Biochemical oxygen demand (BOD)	1.1 – 1.92 g O₂/g substance	
Chemical oxygen demand (COD)	2.46 g O₂/g substance	
ThOD	2.59 g O ₂ /g substance	

12.3. Bioaccumulative potential

acetone (67-64-1)		
BCF - Fish [1]	0.69 (Pisces, Literature study)	
Partition coefficient n-octanol/water (Log Pow)	-0.23 (Test data)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.374 – 0.988 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	
1-butanol (71-36-3)		
Partition coefficient n-octanol/water (Log Pow)	1 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)	

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1-butanol (71-36-3)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.54 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

cetone (67-64-1)		
Surface tension	23.3 mN/m (20 °C)	
Partition coefficient n-octanol/water (Log Pow)	-0.23 (Test data)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	See section 12.1 on ecotoxicology0.374 – 0.988 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Ecology - soil	Highly mobile in soil.	
1-butanol (71-36-3)		
Surface tension	69.9 mN/m (20 °C, 1 g/l, OECD 115: Surface Tension of Aqueous Solutions)	
Partition coefficient n-octanol/water (Log Pow)	1 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	See section 12.1 on ecotoxicology0.54 (log Koc, SRC PCKOCWIN v2.0, Calculated value)	
Ecology - soil	Highly mobile in soil. May be harmful to plant growth, blooming and fruit formation.	

12.5. Other adverse effects

Ozone : Not classified

Other adverse effects : No additional information available

ELD #2 WELD-THROUGH COPPER RICH PRIMER AEROSOL			
Fluorinated greenhouse gases	False		
acetone (67-64-1)	etone (67-64-1)		
Fluorinated greenhouse gases	False		
1-butanol (71-36-3)	outanol (71-36-3)		
Fluorinated greenhouse gases	False		

SECTION 13: Disposal considerations

Regional legislation (waste) : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

14.1. UN number

UN-No. (ADG) : 1950 UN-No. (IMDG) : 1950 UN-No. (IATA) : 1950

14.2. UN Proper Shipping Name

Proper Shipping Name (ADG) : AEROSOLS
Proper Shipping Name (IMDG) : AEROSOLS
Proper Shipping Name (IATA) : Aerosols, flammable

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14.3. Transport hazard class(es)

ADG

Transport hazard class(es) (ADG) : 2.1
Danger labels (ADG) : 2.1



IMDG

Transport hazard class(es) (IMDG) : 2.1
Danger labels (IMDG) : 2.1



IATA

Transport hazard class(es) (IATA) : 2.1
Danger labels (IATA) : 2.1



14.4. Packing group

Packing group (ADG) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable

14.5. Environmental hazards

Marine pollutant : No Dangerous for the environment : No

Other information : No supplementary information available

14.6. Special precautions for user

Specific storage requirement : No data available Shock sensitivity : No data available

14.7. Additional information

Other information : No supplementary information available

Transport by road and rail

UN-No. (ADG) : 1950

Special provision (ADG) : 63, 190, 277, 327, 344

Limited quantities (ADG): See SP 277Packing instructions (ADG): P207, LP02Special packing provisions (ADG): PP87, L2

Transport by sea

UN-No. (IMDG) : 1950

Special provisions (IMDG) : 63, 190, 277, 327, 344, 381, 959

Packing instructions (IMDG) : P207, LP200 Special packing provisions (IMDG) : PP87, L2

EmS-No. (Fire) : F-D - FIRE SCHEDULE Delta - FLAMMABLE GASES

EmS-No. (Spillage) : S-U - SPILLAGE SCHEDULE Uniform - GASES (FLAMMABLE, TOXIC OR CORROSIVE)

Stowage category (IMDG) : None

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Air transport

UN-No. (IATA) : 1950 PCA Excepted quantities (IATA) : E0 : Y203 PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) : 30kgG PCA packing instructions (IATA) : 203 PCA max net quantity (IATA) : 75kg CAO packing instructions (IATA) : 203 CAO max net quantity (IATA) : 150kg

Special provisions (IATA) : A145, A167, A802

ERG code (IATA) : 10L

14.8. Hazchem or Emergency Action Code

Hazchem Code : Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

Hazardous Substances and New Organisms Act

HSNO Approval Number : HSR002515 Group standard : Aerosols

acetone (67-64-1)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001070

tert-butyl acetate (540-88-5)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001094

2-methylpropan-1-ol; iso-butanol (78-83-1)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001097

toluene (108-88-3)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001227

phosphoric acid ... %, orthophosphoric acid ... % (7664-38-2)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001545(dilution)
HSR001571(dilution)

1-butanol (71-36-3)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001096

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I	phenol; carbolic acid; mor	nohvdroxybenzene	: phenylalcoho	I (108-95-2)
ı	prioriting carbonic acta, mor	ion y ar ony someone	, priorijiaioono	. (

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR006982

amorphous silica (67762-90-7)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR003053

quartz (14808-60-7)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR003125

trizinc bis(orthophosphate) (7779-90-0)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR003554

dimethyl ether (115-10-6)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR000995

1-methoxy-2-propanol (107-98-2)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR001187

bisphenol-A-(epichlorhydrin), epoxy resin (25068-38-6)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR003180

copper flakes (coated with aliphatic acid) (7440-50-8)

Hazardous Substances and New Organisms Act

HSNO Approval Number HSR002948

15.2. International agreements

No additional information available

SECTION 16: Other information

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lassification (Control of the Control of the Contro	
Aerosol 1	H222;H229
Eye Dam. 1	H318
STOT SE 3	H336

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ull text of H-statements		
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Acute Tox. 5 (Dermal)	Acute toxicity (dermal), Category 5	
Aerosol 1	Aerosol, Category 1	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A	
Flam. Liq. 2	Flammable liquids, Category 2	
Flam. Liq. 3	Flammable liquids, Category 3	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	
H225	Highly flammable liquid and vapour	
H226	Flammable liquid and vapour	
H302	Harmful if swallowed	
H313	May be harmful in contact with skin	
H315	Causes skin irritation	
H318	Causes serious eye damage	
H319	Causes serious eye irritation	
H335	May cause respiratory irritation	
H336	May cause drowsiness or dizziness	

For professional use only.

The information contained within this Safety Data Sheet (SDS) is believed to be correct as of the date issued however it is subject to change from time to time. It does not purport to be all inclusive or exhaustive and shall only be used as a guide. U-POL makes no warranties, expressed or implied, including but not limited to, any implied warranty of fitness for a given purpose or usage. It is the Buyers responsibility to ensure the suitability of the products for their own use and to check the information is up to date. U-POL cannot be held responsible for the suitability of use for any of its products, considering the wide range of factors such as application, substrates and handling methods. Since these conditions of use are outside of our control, the company shall not be held liable for any damage resulting from handling or from contact with the product detailed. Moreover, addition of reducers, hardeners or other additives over and above U-POL's recommendations for use, may substantially alter the composition and hazards of the product. U-POL data sheets are available via the U-POL website at WWW.U-POL.COM.