

RAPTOR 1K TRUCK BED COATING BLACK AEROSOL

UP4879

DRIVING SURFACE PERFECTION Version: 3.0 Date of issue: 02/04/2020 Revision date: 30/03/2021 Supersedes: 02/11/2020



TECHNICAL DATASHEET

RAPTOR Truck Bed Coating is ideal for protecting truck beds and other vehicle surfaces from impact, scratches, corrosion and water damage. Its 1K formulation gives a durable, abrasion resistant finish with excellent adhesion to metal, aluminum, fiberglass, plastic and wood. Clog free and easy to use, it dries to form an attractive, textured finish that resists fading from the sun.

- Textured finish.
- Durable, impact & abrasion resistant 1K coating.
- Ideal for truck beds, tail gates, running boards, fender flares and more.

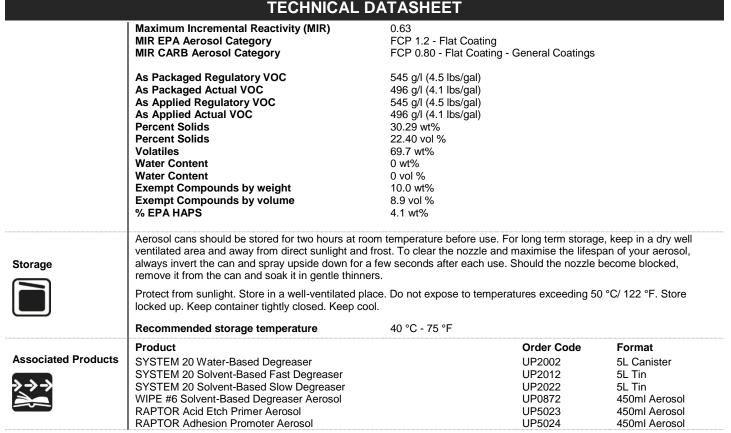
Product RAPTOR 1K TRUCK BED COATING BLACK AEROSOL		Order Code UP4879	Format 492ml Aerosol	Shelf Life 5 years
APPLICATION INFORMATION				
FOR PPE RECOMMENDATIONS REFER TO SUS	This product contains hazardous materials and ther should always be used. Please refer to the label an instructions and personal protection information.			9
Surface Preparation	Substrate Bare Steel* Aluminum* Galvanised* Prepared OEM surfaces SMC,Fiberglass Lightly abraded E-Coat Most Plastics** Wood	SYSTEM 20 Solv SYSTEM 20 Solv SYSTEM 20 Solv SYSTEM 20 Wate SYSTEM 20 Solv SYSTEM 20 Wate Not required	ent-Based Degreaser ent-Based Degreaser ent-Based Degreaser ent-Based Degreaser ent-Based Degreaser ent-Based Degreaser er-Based Degreaser	Abrasion P80 - P120 P120 P80 - P120 P80 - P120 P80 - P120 Not required P120 Not required
	For best results, good preparation is essential. Clean and degrease removing dirt, oil, grease and wax with cleaning solutions such as U-POL's SYSTEM 20 Degreasers (please check local VOC regulations). Abrade with grit paper as stated above for each respective substrate. Re-clean, dry and degrease the abraded substrate ready for application. *For optimum results, apply 1-2 light even coats of RAPTOR Acid Etch Primer, allowing 20 minutes drying time before application. **Plastics should be treated with an adhesion promoter such as RAPTOR Adhesion Promoter Aerosol. PLEASE NOTE: this product is not recommended for application over thermoplastic acrylics.			
Mixing	Shake the aerosol can for at least 2 minutes before use.			
Application	Application Temperature Distance from the surface Number of Coats Flash-off at 70°F Total Dry Film Thickness Theoretical Coverage @ indicated DFT*	20 °C / 70 °F 30 cm / 12 inches 1 – 2 10 – 15 minutes b 140 μm / 5.5 MIL 0.8 m²/unit / 8.5 ft *Theoretical Cove 100% transfer effi	petween coats ^{2/} unit erage assuming total dry film thi	ckness is attained at
Drying Time	PLEASE NOTE: drying times are dependent upon film thickness, humidity and temperature.			
	Touch Dry at 70°F Dry-Through at 70°F	< 60 minutes 3 – 4 hours		
Overcoating	This formulation can be directly overcoated wihtout Overcoatable at 70°F after	tion can be directly overcoated wihtout sanding with most water/solvent-based paint systems. ale at 70°F after $3-4$ hours		
TECHNICAL INFORMATION				
Physical properties	Appearance Color Density	Aerosol. Black 0.96 g/cm ³		



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