



DRIVING SURFACE PERFECTION™

UP0653

DOLPHIN SPEED FILLER



DESCRIPTION

Ultra Fast Premium Filler.

Dolphin Speed Filler is an advanced, premium, ultra-fast curing filler for medium depth panel repairs. Using “Snap Cure” technology, Dolphin Speed Filler is ready to sand in half the time of standard fillers.

FEATURES

- Over 2X faster curing (8-10 minutes at 70°F)
- Supports Bodyshop cycle time reduction
- Exceptional sanding properties
- Tack free and pinhole resistant
- Color: Off-white
- Available in 0.8 US Gallon Tin

TECHNICAL DATA SHEET

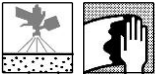
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Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare Steel - cleaned with solvent based degreaser and sanded with P80 grit. Re-clean the abraded substrate before application.

Galvanized Steel - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.

Aluminum / Old or Original paintwork - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.

Fibre Glass / GRP / SMC - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.

Existing bodyfiller - cleaned with solvent based degreaser and sanded with P80-P180 grit. Re-clean the abraded substrate before application.



	50°F	68°F	86°F
	Weight	Weight	Weight
Dolphin Speed Filler	100	100	100
BPO Hardener	3	2	1

Mix thoroughly on an Onion Board mixing palette.

Maximum Fill Depth 3 - 5 mm

Infra-Red Bake: Apply the lamp between 50 and 80 cm, 80°C 5 minutes



Pot life at 50°F: 6 min - 7 min

Pot life at 68°F: 4 min - 6 min

Pot life at 86°F: 4 min - 5 min



Apply smooth film immediately after mixing, avoiding air entrapment.



Sanding	
50 °F	10 min - 15 min
68 °F	8 min - 10 min
86 °F	8 min - 10 min



Initial Sanding P80 - P120

Final Sanding P180 - P240

VOC compliant

Regulatory VOC 190g/l (1.58lb/gal), Actual VOC 30g/l (0.25lb/gal)

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Products

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Waste treatment Dispose of contents / container to approved disposal companies or municipal collection points. Do not empty into drains.

Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +40°F.
- Recommended storage temperature at 40°F to 77°F.
- Surplus ready for use material should not be returned to original can.
- Store in a well-ventilated place.
- Application of a solvent based primer is recommended to achieve the perfect surface for the color of your choice.
- For additional technical assistance, please contact the U-POL Technical Department at upol.technicalsupport@axalta.com

Shelf Life	5 years

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

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