



DRIVING SURFACE PERFECTION™

UP0654

DOLPHIN Speed Glaze



DESCRIPTION

An advanced, ultra-fast curing glaze for correcting minor imperfections such as pinholes, scratches and stone chips. Its self-levelling formulation cures up to 3 times faster than a standard glaze and when used in combination with Dolphin Multi-Advance can reduce overall repair time by 40%. Dolphin Speed Glaze gives an ultra-fine finish which requires minimal sanding. The bag makes it easy to dispense all of the product. Approved as part of the Axalta standard repair process. U-POL is a registered trademark of U-POL Ltd, an Axalta Coating Systems company© 2026. Approved as part of the Axalta standard repair process.

FEATURES

- Snap Cure technology: 3X Faster Curing
- Advanced, lightweight formula
- Self-levelling
- Exceptionally smooth and ultra fine
- Pinhole resistant
- Excellent flow properties
- Minimal sanding
- Solvent impervious
- Bag makes it easy to dispense all of product
- Available in a 440 ml Bag
- Color: Pale Blue

TECHNICAL DATA SHEET

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DOLPHIN Speed Glaze

Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare Steel - cleaned with solvent based degreaser and sanded with P80 grit. Re-clean the abraded substrate before application.
Galvanized Steel - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.
Aluminum / Old or Original paintwork - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.
Fibre Glass / GRP / SMC - cleaned with solvent based degreaser and sanded with P180 grit. Re-clean the abraded substrate before application.
Existing bodyfiller - cleaned with solvent based degreaser and sanded with P80-P180 grit. Re-clean the abraded substrate before application.



	50°F	68°F	86°F
	Weight	Weight	Weight
DOLPHIN Speed Glaze	100	100	100
BPO Hardener	3	2	1

Mix thoroughly on an Onion Board mixing palette.
Maximum Fill Depth 1 - 2 mm
Infra-Red Bake: Apply the lamp between 50 and 80 cm, 176°F 5 minutes



Geltime / Work Time at 50°F: 6 min - 7 min
Geltime / Work Time at 68°F: 4 min - 6 min
Geltime / Work Time at 86°F: 4 min - 5 min



Apply smooth film immediately after mixing, avoiding air entrapment.



Sanding	
50 °F	10 min - 15 min
68 °F	8 min - 10 min
86 °F	8 min - 10 min



Initial sanding P180
Final Sanding P180 - P240

VOC compliant

Regulatory VOC 193g/l (1.61lb/gal), Actual VOC 31g/l (0.26lb/gal)

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Products

DOLPHIN Speed Glaze

Waste treatment Dispose of contents / container to approved disposal companies or municipal collection points. Do not empty into drains.

Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +40°F.
- Recommended storage temperature at 40°F to 77°F.
- Surplus ready for use material should not be returned to original can.
- Store in a well-ventilated place.
- Application of a solvent based primer is recommended to achieve the perfect surface for the color of your choice.
- For additional technical assistance, please contact the U-POL Technical Department at upol.technicalsupport@axalta.com

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Shelf Life	2 years

The information on usability refers to an unopened container in proper storage <77° F The container must be stored upright, dry and protected from direct sunlight, chemical and mechanical influences.

Version Number	1
Issue Date	18/12/25

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

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