



DRIVING SURFACE PERFECTION™

UP2854 SYSTEM 20 4:1 UNIVERSAL /MULTI-PANEL CLEARCOAT



DESCRIPTION

A superior performing 4:1 2K urethane clearcoat that is easy to spray and delivers excellent gloss and DOI. Can be used for universal or multi-panel repairs.

FEATURES

- Universal, multi-panel repairs
- Excellent gloss
- Excellent DOI
- Recommended for use over properly applied basecoat
- Clear liquid
- Available in 1 US Gallon Tin

TECHNICAL DATA SHEET

UP2854

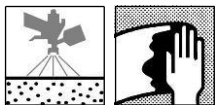
SYSTEM 20 4:1 UNIVERSAL

/MULTI-PANEL CLEARCOAT

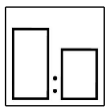
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Solventborne Basecoat / Waterborne Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application
Old or original paintwork, sanded and cleaned.



UP2854 Clearcoat		UP2308 or UP2328 or UP2338 Hardener
Mix Ratio by Volume 4:1	4	1

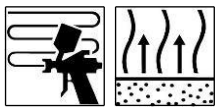


Potlife at 68°F: 3 hr

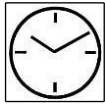


Spray nozzle		Spray pressure	
Compliant	1.3 - 1.6	1.5 - 1.8 bar	inlet pressure
HVLP	1.3 - 1.6	0.5 - 0.7 bar	air cap pressure

see manufacturer's instructions



2 closed coats. with intermediate flash-off: 5 min - 7 min



	Dust Free	Tack Free	To Tape	Force Dry
68 °F	15 min - 30 min	1 hr - 2 hr	8 hr – 12 hr	-
140 °F	-	-	-	30 min



P1500 – P3000

VOC compliant

The Regulatory VOC content of this product in ready to use form is maximum 4.27 lbs/gallon (512 g/L).The Actual VOC content of this product in ready to use form is maximum 3.15 lbs/gallon (377 g/L)

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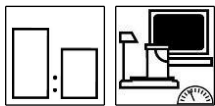
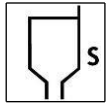


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Products

- UP2308 SYSTEM 20 2K FAST HARDENER
- UP2328 SYSTEM 20 2K STANDARD HARDENER
- UP2338 SYSTEM 20 2K SLOW HARDENER

Product mix

	Mixing ratios with special agents are available in the product mix table on Colorweb and in the specific TDS.
	Zahn#2: 13 - 15s at 68°F
	50 µm (2 MIL) 2 coats
Theoretical coverage	<p>491 sq ft / US gal at 1 MIL dry film thickness. Recommended application 2 coats at 1 MIL dry film build per coat.</p> <p>Due to different Activator characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.</p> <p>Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.</p>
	Clean after use with a suitable solvent based cleaning thinner.
Waste treatment	Dispose of contents and container in accordance with all local, regional, national and international regulations.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our brand product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our brand product range, unless explicitly indicated otherwise.

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